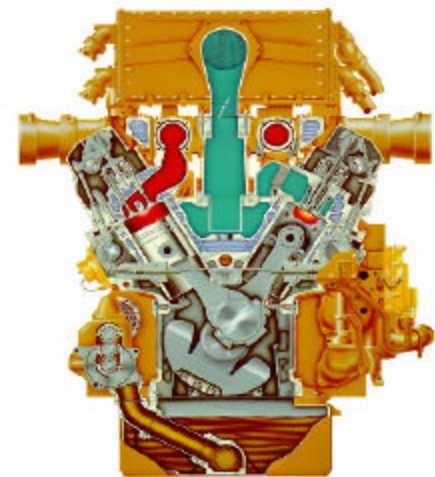




Reciprocating Engine Gensets in Distributed Generation Applications

State-of-the-Art Development Building Blocks Enabling Technologies

Presented by
- Martin Willi -
Caterpillar Inc.





Agenda

- Current Products
- Getting to ARICE goals
- Technical challenges
- Summary

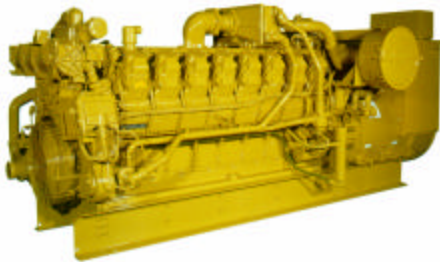




Current Products (500ekw+) 60 Hz Power Generation



- Diesel Power Range 1000 - 7500 ekW
 - NOx Emissions 5 -12 g/bhp-hr
 - Electrical Efficiencies 34 - 44%



- Gas Power Range 500 - 6000 ekw
 - NOx Emissions 0.5 - 1 g/bhp-hr
 - Electrical Efficiencies 35 - 43%

**A far cry from ARICE <0.1 g/bhp-hr
>50% efficiency**



How Do We Get To ARICE?



- Increased Loads
- Higher Component Efficiencies
- Reduced Friction
- Heat Recovery to Power - Turbocompounding
- Exhaust Aftertreatment
- Improved Controls
- In-cylinder NOx Control Techniques
- Increased Efficiency Generators



What Technologies Do We Need?



- Increased Loads
 - In-cylinder combustion feedback
 - Knock mitigation
 - Increased pressure ratio turbochargers
- Higher Component Efficiencies
 - Increased efficiency cooling systems for pumps, fans, and aftercoolers
 - Increased efficiency turbochargers
- Lower Friction
 - Low friction lubricants
 - Low friction coatings / surface geometries



What Technologies Do We Need?



- Heat Recovery to Power - Turbocompounding
 - High temperature materials for valves and manifolds
 - Improved insulation techniques
- Exhaust Aftertreatment
 - Low temp capable catalysts
 - Low sulfur diesel fuels
- Improved Controls
 - Robust and low cost NO_x sensors
 - Adaptive control strategies



What Technologies Do We Need?



- In-cylinder NO_x Control Techniques
 - Water injection technology
 - EGR pumps, heat exchangers, controls
- Increased Efficiency Generators
 - Highly efficient synchronous generators
 - Variable speed generators
 - Power control electronics



Where do we Go?

- Multiple Technical Paths to Investigate
- Clear Commercial Need for Improved Recip Products
- Strong Lab / University / Industry / Government Drive to Succeed
- We Need a Coordinated Approach !!
 - ARICE and ARES Programs

